

THERMAFLEX COMMERCIAL AND INDUSTRIAL FLEXIBLE DUCT

www.thermaflex.net, www.hitechduravent.com

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ECCO is proud to be a member of:



ASHRAE
American Society of Heating, Refrigerating, and Air-Conditioning Engineers, Inc.
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SPIDA
Spiral Duct Manufacturers Association
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THERMAFLEX COMMERCIAL AND INDUSTRIAL FLEXIBLE DUCT

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COMMERCIAL OR RESIDENTIAL, THE BEST FLEXIBLE DUCT SOLUTIONS!

For over 50 years, Thermaflex® has led the industry in creating solutions for enhancing air distribution performance. Now they've made their products stronger, easier to install, and more profitable for contractors. And Thermaflex® give you the industry's best warranty and improved IAQ features.

Two Powerful Lines Provide the Best Quality and Value

No matter what your flexible duct challenge, Thermaflex® can provide the answer.

For half a century, Thermaflex® concentrated on flexible duct solutions for a broad range of applications, especially in HVAC. And they have fine-tuned two product lines so you have the best product choices for quality and performance. Whether you need flexible duct for commercial or residential jobs, Thermaflex® has the solution.



The Best Warranty

Every Thermaflex® Pro Series™ product is warranted for 10 full years, by far the best protection in the HVAC industry. Their Pro Warranty assures that all their products are free from defects in materials and factory workmanship for 10 full years. During this 10 year period, Thermaflex® will cover all duct costs, material costs, and any reasonable labour costs provided the flexible duct was properly installed in accordance with their written instructions.

Thermaflex Flex-Vent® residential line offers the same complete warranty coverage for a period of five years, making it the best-backed residential line in the HVAC industry.

No other flexible duct manufacturer can match their warranty protection. No one. You get great coverage because Thermaflex® products are built stronger to last longer. It's your guarantee from a company with over 50 years of HVAC experience.



CERTIFICATIONS AND ASSOCIATIONS

Underwriters Laboratories Inc.®

Flexible Technologies is authorized to use the UL markings on such products that comply with the standards of the National Fire Protection Association NFPA No. 90A and NFPA No. 90B, also with the Follow-up Services Procedure and other applicable requirements of Underwriters Laboratories Inc. Only those products that properly bear the UL Mark are considered as listed by Underwriters Laboratories.

Charter Member of the Council, comprised of the leading manufacturers of flexible duct in North America. "... the purpose for which the Air Diffusion Council was formed are in general to promote and further the interests of the manufacturers of flexible duct and related products, and the interests of the general public in safety, quality, efficiency, and energy conservation."

As stated in the Bylaws of the Air Diffusion Council

Approvals

Canadian

Canadian Underwriters Laboratories Inc.



American

NYC Department of Buildings

MEA 48-75-M

MEA 12-80-M

MEA 427-85-M

MEA 47-75-M

MEA 44-69-M

Los Angeles Mechanical Code Sections: 95.105, 95.504, 95.60, 95.603

City of Chicago Department of Buildings Code Chapter 41.1



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THERMAFLEX AIR FLOW TESTS AND AIR FRICTION DATA

Air Diffusion Council Flexible Air Duct Test Code FD-72 R1

Thermaflex considers the Air Diffusion Council Flexible Air Duct Test Code FD-72 R1 as the most dependable standard pertaining specifically to flexible ducts and air flow. Therefore, air flow and friction loss tests have been conducted in full conformity with ADC FD-72 R1 with a view toward presenting data as accurately and reliably as possible for flexible ducts.

Use of Air Diffusion Council Test Code provides data most nearly approaching results which can be expected under field operating conditions, providing flexible ducts are installed properly; e.g., suspended or supported properly to avoid sagging or kinking, use of accurate lengths to eliminate "snaking" of excess ducting between connecting points or use of other careful, workmanlike practices.

USE OF AIR FRICTION CHARTS AND RELATED DATA

Ducts in Straight Runs

Air Volume in cubic feet per minute (CFM) is plotted vertically along left side of charts: **Friction Loss** in inches of water (In H₂O) per 100 feet of straight duct is plotted horizontally along bottom of charts:

Duct Sizes as inside diameters (ID inches) are shown on the diagonal lines sloping upward from left to right: **Air Velocity** in feet per minute (FPM) is shown along the diagonal lines sloping upward from right to left.

One method for using charts is: Supposing **Air Volume** is known at 600 CFM through an 8" ID Thermaflex M-KC. In this case, use Chart No. 3 and locate the 600 CFM line at intersection with 8" ID line, read downward to **Friction Loss** line and note loss as 1.0 In. H₂O per 100 feet. Supposing actual straight duct length is known to be 15 feet, then calculate accordingly to arrive at **Friction Loss** of .15 In. H₂O for 15 feet.

A second method for using charts is: Supposing **Air Velocity** is known at 1000 FPM through 6" ID Thermaflex M-KE. In this case, use Chart No. 1 and locate the diagonal 1000 FPM line at intersection with 6" ID line; then read downward vertically to Friction Loss line and note loss as .8 In. H₂O per 100 feet. Supposing actual straight duct length is known at 12 feet, then calculate accordingly to arrive at **Friction Loss** of .1 In. H₂O for 12 feet.

A third way for using charts and related data is determining **Air Velocity** (FPM) through given Duct Size when **Air Volume** (CFM) is known. Supposing **Air Volume** is known at 600 CFM and **Duct Size** is 8" ID. In this case, divide 600 CFM by .3490 square feet **Duct Cross Section Area** for 8" ID duct to arrive at 1719 FPM **Air Velocity**. Converting **Air Velocity** to **Air Volume** is calculated by multiplying FPM by **Duct Cross Section Area**. (See Duct Cross Section Areas Table.)

Ducts in Bends

Air friction for ducts in bends is determined by first finding the Duct Radius Ratio (R/D) by dividing R (Center Line Bend Radius) by D (Duct Diameter). For example, 8" diameter duct installed on 16" centerline bend radius has R/D of 2.

Equivalent Lengths of Straight Duct in Diameters can be found quickly by using Bend Friction Loss. Continuing the example: by locating R/D of 2 intersecting the curve and reading to the left, 20" diameters of 8" duct (160" or 13.3 feet) is seen as the Equivalent Length of Straight Duct.

Air Friction Loss can then be calculated from the charts and information given for Ducts in Straight Runs.

USE OF BEND LOSS COEFFICIENTS

The loss coefficients (Co) tabulated are actual test values obtained on 12 inch nominal duct diameters. Pressure loss (ΔP) in 90° bends can be calculated using pressure loss coefficients (Co) in the following formula:

$$\Delta P = (C_o) \left[\rho \left(\frac{V}{1097} \right)^2 \right]$$

$\rho = 0.075 \text{ lb./ft}^3$ (density of air)

$V = \text{fpm}$ (velocity of air)

$\Delta P = \text{in w.g.}$ (pressure loss of the 90° bend)

PRESSURE LOSS COEFFICIENTS (CO) IN 90° BENDS

Centreline Bend Radius Ratio R/D	1.0	2.5	4.0
Thermaflex – M-KE, G-KM	0.82	0.82	0.86
Thermaflex – M-KC, S-LP-10, S-TL (Co)	0.84	0.85	0.87

(cont'd on next page)

THERMAFLEX AIR FLOW TESTS AND AIR FRICTION DATA (cont'd)

NOMINAL DUCT AREAS TABLE

DUCT INSIDE DIAMETER (")	DUCT CROSS SECTION AREA (SQ.FT)
2	.0218
3	.0491
4	.0873
5	.1363
6	.1963
7	.2672
8	.3490

DUCT INSIDE DIAMETER (")	DUCT CROSS SECTION AREA (SQ.FT)
9	.4418
10	.5454
12	.7854
14	1.0690
16	1.3960
18	1.7670
20	2.1820

CHART 1 — M-KE, G-KM
Flexible Duct — Straight Run

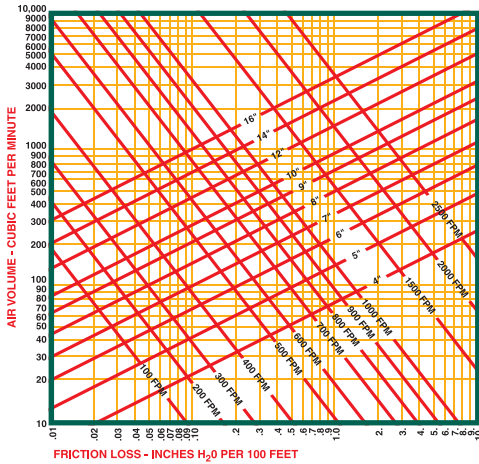


CHART 2 — M-KC, S-LP-10, S-TL
Flexible Duct — Straight Run

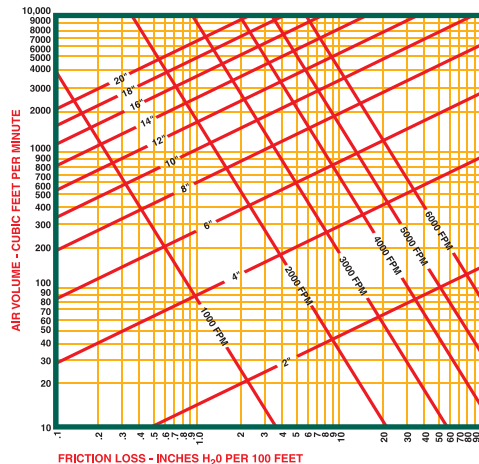


CHART 3 — M-KC, S-LP-10, S-TL
Flexible Duct — Straight Run

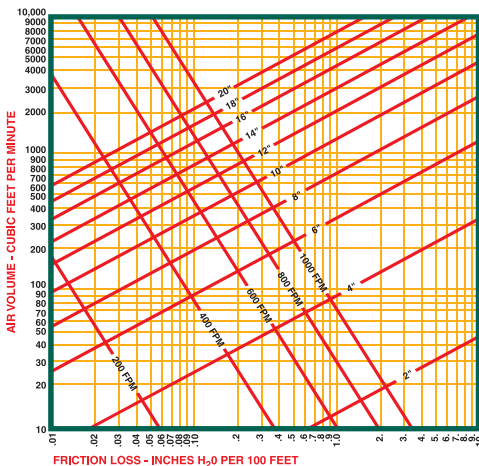
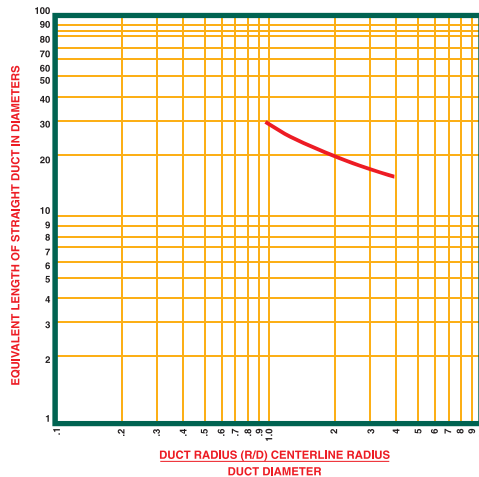


CHART 4
Flexible Duct —



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FOIL FLEX — NON-INSULATED — MODEL MC

Use this non-insulated and economically priced flexible connector in medium to low pressure air conditioning systems and in air venting and drying applications. The corrosion resistant spring steel wire helix is laminated with multiple layers of clear and metallized polyester film, fully laminated with adhesive. Oversized for quick installation.

STOCK #	MODEL	SIZE (")	LENGTH (')	PRICE/FT
702765	MC	3	25	\$1.25
702766	MC	4	25	1.48
702767	MC	5	25	1.57
702768	MC	6	25	1.71
702769	MC	7	25	2.08
702770	MC	8	25	2.13
702772	MC	10	25	2.81
702773	MC	12	25	3.75
702774	MC	14	25	4.68

Specifications

Diameter:	3 – 18 inches ID
Pressure Rating:	(WG)
Positive:	10 inches (3" – 18" ID)
Negative:	1 inch (3" – 12" ID) 1/2 inch (14" – 18" ID)
Velocity:	5000 FPM
Temperature Range:	-20°F to 250°F



Meets UL 181
and NFPA 90A-90B
Fire Codes
5 Year Warranty

**CLASS 1
CONNECTOR**

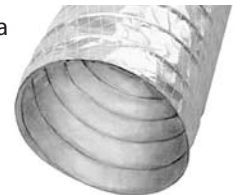
FOIL FLEX — NON-INSULATED — MODEL S-LD

Non-insulated air connector with a reinforced metallized film laminate jacket, permanently bonded to a corrosion resistant coated spring steel wire helix. For all pressure heating and cooling systems. An economical alternative where insulated duct is not required.

STOCK #	MODEL	SIZE (")	LENGTH (')	PRICE/FT
702977	S-LD	3	25	\$1.91
702978	S-LD	4	25	1.97
702979	S-LD	5	25	2.40
702980	S-LD	6	25	2.78
702982	S-LD	7	25	3.22
702984	S-LD	8	25	3.65
702986	S-LD	10	25	4.96
702988	S-LD	12	25	6.53
702989	S-LD	14	25	8.18

Specifications

Diameter:	3 – 14 inches ID
Pressure Rating:	(WG)
Positive:	10 inches (3" – 14" ID)
Negative:	1 inch (3" – 14" ID)
Velocity:	5000 FPM
Temperature Range:	-20°F to 250°F



Meets UL 181
and NFPA 90A-90B
Fire Codes



**CLASS 1
CONNECTOR**

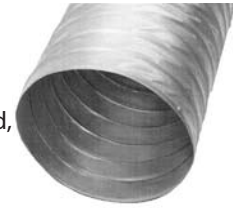
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FIBERGLASS CLOTH FLEX — NON-INSULATED — MODEL SLP-10

Non-insulated air connector with extremely strong woven fiberglass fabric with flame retardant coating, permanently bonded to a corrosion resistant coated spring steel wire helix. For all pressure heating and cooling systems. A superior alternative in applications where insulated duct is not required, or cannot be used.



Meets UL 181
and NFPA 90A-90B
Fire Codes



**CLASS 1
CONNECTOR**

STOCK #	MODEL	SIZE (")	LENGTH (')	PRICE/FT
702899	SLP-10	2	25	\$3.00
702900	SLP-10	3	25	3.11
702901	SLP-10	4	25	3.32
702902	SLP-10	5	25	3.77
702903	SLP-10	6	25	4.32
702904	SLP-10	7	25	5.46
702905	SLP-10	8	25	5.51
702906	SLP-10	9	25	7.45
702907	SLP-10	10	25	7.34
702909	SLP-10	12	25	9.29
702911	SLP-10	14	25	12.15

Specifications

Diameter:	2 – 14 inches ID
Pressure Rating:	(WG)
Positive:	10 inches (2" – 14" ID)
Negative:	1 inch (2" – 14" ID)
Velocity:	5000 FPM
Temperature Range:	-20°F to 250°F

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FIBERGLASS CLASS 1 CLOTH FLEX — NON-INSULATED — PRO SERIES — MODEL STL

Non-insulated UL 181 Class 1 flexible air duct, extremely strong with heavy fiberglass cloth fabric permanently bonded to a corrosion resistant spring steel wire helix. For low to high pressure heating and cooling systems. A superior alternative in applications where insulated duct is not required or cannot be used, e.g., clean room applications. Unlike connector-rated products, S-TL is not limited to length of run.

Advantages:

- Reduced total installed cost – fast, economical installation.
- Easily shaped to fit oval inlets and connects to fittings fast.
- All components of S-TL, S-LP-10 and S-LD are self-extinguishing and will not support flame.
- UL 181 listed and complies with NFPA Standards 90A and 90B.
- Complies with most state and federal standards or codes.
- Unique construction will not unravel when cut.
- Ideal for residential dryer and bathroom applications.



Meets UL 181 and NFPA 90A-90B Fire Codes



CLASS 1 AIR DUCT AVAILABLE IN SIZES FROM 2" TO 20"

STOCK #	MODEL	SIZE (")	LENGTH (')	PRICE/FT
702913	STL	16	15	\$15.55
702914	STL	18	15	17.50
702916	STL	20	15	20.57

Specifications

Diameter:	2– 20 inches ID
Pressure Rating:	(WG)
Positive:	16 inches (2" – 10" ID) 10 inches (12" – 20" ID)
Negative:	1 inch (2" – 20" ID)
Velocity:	6000 FPM
Temperature Range:	-20°F to 250°F

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INSULATED FLEX — MODEL M-KE

Highly efficient, thermally insulated flexible duct for use in low and medium pressure heating and cooling systems. New and improved bi-directional reinforced metallized vapour barrier will not unravel. Acoustically rated, self-extinguishing chlorinated polyethylene (CPE) core easily expands over fittings. Core is permanently bonded to a coated spring steel wire helix that supports ample blanket of fiberglass insulation, providing a double air seal.

STOCK #	MODEL	SIZE (")	LENGTH (')	PRICE/FT
702818	M-KE	4	25	\$4.47
702819	M-KE	5	25	5.01
702820	M-KE	6	25	5.50
702821	M-KE	7	25	6.26
702822	M-KE	8	25	6.75
702823	M-KE	9	25	8.19
702824	M-KE	10	25	8.34
702826	M-KE	12	25	11.01
702827	M-KE	14	25	12.91
702829	M-KE	16	25	15.36
702830	M-KE	18	25	16.50



Meets UL 181
and NFPA 90A-90B
Fire Codes



CLASS 1 AIR DUCT

Specifications

Diameter:	4 – 20 inches ID
Pressure Rating:	(WG)
Positive:	10 inches (4" – 12" ID) 6 inches (14" – 16" ID) 4 inches (18" – 20" ID)
Negative:	1 inch (4" – 12" ID) 1/2 inch (14" – 20" ID)
Velocity:	5000 FPM
Temperature Range:	-20°F to 200°F cont. -20°F to 250°F intermittent
R-Value:	R-4.2, R-6.0, R-8.0

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PRO SERIES INSULATED FLEXIBLE DUCT — MODEL M-KC

Top quality, high pressure flexible duct for use in low to high pressure heating and cooling systems. New and improved bi-directional reinforced metallized vapour barrier will not unravel. Extremely strong, woven fibreglass fabric core with a flame resistant coating permanently bonded to a coated spring steel wire helix which supports a thick blanket of insulation and provides a double air seal.

Advantages

- Reduced total installed cost — fast, economical installation.
- Superior insulation and thermal performance.
- Easily shaped to fit oval inlets and fittings.
- All components of M-KC, M-KE and G-KM are self-extinguishing and won't support flame.
- UL181 listed and complies with NFPA Standards 90A and 90B.
- Complies with most state and federal standards or codes.
- Unique construction will not unravel when cut.
- Suitable for air venting and drying applications.



Meets UL 181
and NFPA 90A-90B
Fire Codes



GREENGUARD™ CERTIFIED FOR SUPERIOR INDOOR AIR QUALITY

The Thermafex M-KC flexible duct has been awarded GREENGUARD Certification by the GREENGUARD Environmental Institute (GEI). To earn certification M-KC went through a series of rigorous emissions tests for levels of total particles, formaldehyde, and other volatile organic compounds (VOCs). M-KC also undergoes quarterly monitoring tests to provide ongoing assurance of low emitting status.

The GREENGUARD Certification Program is the only independent testing program for low-emitting products. It helps builders, architects, interior designers, specifying professionals, and consumers to create better indoor environments, by providing a free online guide to scientifically tested low emitting products.



**CLASS 1
AIR DUCT**

Specifications

Diameter:	4 – 16 inches ID
Pressure Rating:	(WG)
Positive:	16 inches (4" – 10" ID) 10 inches (12" – 16" ID)
Negative:	2 inches (4" – 16" ID)
Velocity:	6000 FPM
Temperature Range:	-20°F to 250°F cont.
R-Value:	R-4.2, R-6.0

Available in 4" – 16" diameters — P.O.A.

THERMAFLEX COMMERCIAL AND INDUSTRIAL FLEXIBLE DUCT

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INSULATED FLEX — MODEL G-KM

Highly efficient, thermally insulated flexible duct for use in low and medium pressure heating and cooling systems. Acoustically rated, self-extinguishing CPE core easily expands over fittings. Core is permanently bonded to a coated spring steel wire helix that supports an ample blanket of fiberglass insulation over a fiberglass scrim and a tough polyethylene vapour barrier. Smooth liner, insulation, and tough vapour barrier provide even airflow and a double air seal.



Meets UL 181
and NFPA 90A-90B
Fire Codes



CLASS 1 AIR DUCT

STOCK #	MODEL	SIZE (")	LENGTH (')	PRICE/FT
702987	G-KM	3	25	\$2.86
702990	G-KM	4	25	2.96
702991	G-KM	5	25	3.36
702992	G-KM	6	25	3.91
702993	G-KM	7	25	4.51
702994	G-KM	8	25	4.82
702995	G-KM	9	25	5.34
702996	G-KM	10	25	6.13
702997	G-KM	12	25	8.48
702998	G-KM	14	25	10.28
702999	G-KM	16	25	11.39
702983	G-KM	18	25	15.75

Specifications

Diameter:	3 – 20 inches ID
Pressure Rating:	(WG)
Positive:	6 inches (3" – 16" ID) 4 inches (18" – 20" ID)
Negative:	1 inch (4" – 12" ID) 1/2 inch (14" – 20" ID)
Velocity:	5000 FPM
Temperature Range:	-20°F to 200°F cont. -20°F to 250°F intermittent
R-Value:	R-4.2, R-8.0

FLEX CLAMPS — STAINLESS STEEL

STOCK #	MODEL	DESCRIPTION	CTN/QTY	PRICE/FT
704324	HC6-72	3" – 5" Gear Clamp	100	\$4.14
704310	HC6--88	4" – 6" Gear Clamp	100	3.70
704309	HC6--116	5-3/4" – 7-3/4" Gear Clamp	100	4.75
704311	HC6--152	7" – 10" Gear Clamp	100	5.75
704312	HCR-188	10-1/4" – 12-1/4" Gear Clamp	100	8.30
704314	HC6--224	13" – 14" Gear Clamp	100	9.30



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INDUSTRIAL GENERAL PURPOSE FLEX — MODEL 2PN 2-PLY POLYESTER-NEOPRENE COATED

Flame Retardant to UL94V-0 rating for positive or negative pressure rating.

Features

- Longer life for positive or negative pressure movement of light particles or materials
- Flame retardant to UL94V-0 rating
- Conductive compound available for static discharge applications, contact your ECCO Supply sales representative for minimums
- Non-metallic helix available for non-conductive use
- Available in 1" and 1-1/2"
- Available as 1 PN (1-ply) for temporary service and lighter applications



puncture resistant



self extinguishing



fume removal

STOCK #	MODEL	SIZE (")	DESCRIPTION	PRICE/FT
704401	2PN	1-1/2	25 ft. length	\$16.00
704402	2PN	2	25 ft. length	18.00
704425	2PN	2-1/2	25 ft. length	21.00
704403	2PN	3	25 ft. length	24.00
704404	2PN	4	25 ft. length	27.00
704405	2PN	5	25 ft. length	29.00
704406	2PN	6	25 ft. length	32.00
704407	2PN	7	25 ft. length	36.00
704408	2PN	8	25 ft. length	39.00
C704400	2PN	9	25 ft. length	P.O.A.
704410	2PN	10	25 ft. length	47.00
704412	2PN	12	25 ft. length	62.00

NOTE: 2PN Flex available in sizes up to 24" ID.

Temperature Range	-40°F to 250°F
Construction	Two-ply polyester-neoprene coated reinforced w/wire helix
Standard Colours	Black
Standard Lengths	25'
Size Range	2" to 24"

INDUSTRY AND APPLICATION CHART

INDUSTRY	APPLICATION	HOSE TYPE
Air Cleaning & Purifying	Ventilation & Fresh Air Intake	RFH, SVUF, TPE, CVD
Automotive	Defroster Duct, CAC Units	L-9, L-1, Dura-Flex "D", HTR, STS
Carpet & Car Wash	Vacuum Hose & Dryer Duct	VH2000, Vac-U-Lok, RFH
Chemical Plants	Fume Control	RFH, CVD, UFD, TPU, TFE-S, PA-EX
Computer Chip Manufacturing	Chemical Fume Removal	RFH, TFE-S, CVD, SVUF, ARH
Conduit	Cable Covers & Protectors	ARH, SVUF, Vac-U-Lok, J-11
Corrugated Box Manufacturing	Dust Control	RFH, CVD, UFD, 2PN
Duct Cleaning Services	Duct Cleaning	ARD, WPE, RFH-W, TBH-W, TDHS
Electronic Equipment	Fume Control & Cooling	RFH, L-1, SVUF, TPE, CVD, J-11
Electroplating	Fume Control	RFH, CVD, L-9, L-1, TPU, UFD.020
Exhaust Systems	Carbon Monoxide Removal	PA-EX, RFH, L-9, GEX
Fans	Exhaust, Ventilation, Dehumidification	1PV-EP-HM, RFH, VF, SLP-10
Floor Care Equipment	Suction, Air Intake, Solution Drain	SVUF, CMD, J-11, TPU
Flour Mills	Static, Dust Collection, Product Transfer	UFD-SD, SDH, UFD.060
Foundries	Fume, Dust Control, Ventilation	RFH, PA-EX, CVD, UFD, L-9
Furnace Cleaning	Dust Control	TDHS, RFH-W, UFD, TBH-W
Furniture Manufacturing	Dust & Chip Control	UFD, RFH, SVUF, TPU, CVD
Grain Mills	Dust Collection, Static	UFD-SD, UFD, 2PN-C
Ground Support	Lavatory Hose, AC & Heater Duct	UFD, 2PV, Therma-Cool, 1PV-EP
Hospitals	Fresh Air Intake & Ventilation	RFH-White, ARD, SLP-10, VF, ARD
Insulation Companies	Insulation Blowing	333
Lawn Mowers - Riders	Grass Collection	UFD, UFD-AP, UFD.045, CVD-AP
Leaf Collectors	Leaf Collection	UFD.045 & .060, TBH-W, RFH-W.045
Marine Industry	Bilge Ventilation, AC & Heat	VF, SVUF, RFH, TPU, TPE
Metal Fabrication	Oil Mist Collection	SVUF, TPU, UFD
P.C. Board Manufacturing	Fume Control	RFH, TFE-S, CVD, SVUF, ARH
Paper Mills	Fume, Moisture, Drying Control	RFH, L-9, UFD, CVD, TPE, TPU
Pharmaceutical	Fume Ventilation	RFH-White, TPU, UDF-SD, CVD, SVUF
Plastics Industry	Pellet Conveying, Heat Transfer, Drying	SDH, EH-L, L-9, L9-I, RFH-Plus, MT-2
Plating Equipment	Fume Removal	RFH, CVD, SVUF, TPE, L-9, MT-2
Pollution Control	Fume & Dust	RFH, 1PV-EP-HM, CVD, TPE
Portable Heaters/AC	Air Transfer	1PV-EP, 1PN-EP, Therma-Cool, TP-W
Racing Markets	Brake Cooling & Fresh Air Intake Duct	L-9, HTR, Duraflex "D", MT-2
Railroads	HVAC & Water Discharge	RFH, VF, SLP-10, J-11, SVUF, TPE
Rental Market	Heat & AC Duct	1PV-EP, 1PN-EP, Therma-Cool
RV Manufacturing	Lav Disposal/Defroster& AC Duct	Duraflex "D", J-11, ARH, UFD, EH-L
Saw Mills	Dust & Chip Control	RFH, UFD, UFD.045, RFH-Plus
Sheet Metal Houses	Dust & Fume Removal	SVUF, RFH, UFD, 2PN, CVD
Ship Yards	Air & Fume, Dehumidification	PFR, 2PN, 1PV-EP, ARH, 2PV-HM
Street Sweepers	Replacement Hose	UFD, UFD.045, RFH.045
Textile Mills	Dust & Lint Control	RFH, SVUF, UFD, TPU, RFH-Plus
Truck & Bus Manufacturing	Defroster Duct	Duraflex "D", J-11, HTR, PEH, BVH
Welding Shops	Fume Exhaust	2PN/1PN, PFR, RFH
Woodworking Shops	Dust Collection	SVUF, RFH, TPU, CVD, EH-L

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